

	Doc or ECO #:	ECO-71855-003	Date:	06/12/2023	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	06/22/2023	Quality Approval:	aeg

P/N #:	71855	Effective Date:	June 22, 2023
Title:	IP65 Waterproof Keyboard EOL		

1.0 Purpose / Summary

- This ECO will address the end of life and replacement of the IP65 waterproof keyboard.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71855	Top Level Keyboard Assembly	☐	☐	☒	E
73019	Updated to trackball with pre-inked F-keys symbols	☐	☐	☒	B
71772	F-key symbol overlay	☒	☐	☐	C

3.0 Detail

- Due to the revision D keyboard going EOL a new keyboard has been selected.
- The new keyboard integrates a trackball pointing device to replace the touchpad. The user can benefit from a trackball as it is not affected by wet hands as a touchpad would.
- The F-Key sticker will no longer be needed as the vendor will be custom printing the symbols on Fkeys 1-6

4.0 Disposition of Material

- Finish using stock of Revision A 73019 before switching to Revision B
- Customers can order new keyboard as desired, this is not a warranty replacement.

5.0 Action Items

Action	Department	Acknowledgement Initials
Update Epicor	Engineering	SL
Update Drawing ME-71855	Engineering	JV
Update BOM	Engineering	SL

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6.0 Modified / Referenced Documents:

Document	Current Revision

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
06/22/2023		Init	SL